

**SCHEMA TECNICA - TECHNICAL SHEET - FICHE TECHNIQUE****DESCRIZIONE PRODOTTO - PRODUCT DESCRIPTION - DESCRIPTION PRODUIT**

ROTOLO CARTA FORNO USO ALIMENTARE CON BOX
CODICE FATTURAZIONE: BCF50MT
CODICE EAN: 8005511010618

DIMENSIONI PRODOTTO - PRODUCT DIMENSION - DIMENSIONS PRODUIT

Larghezza - width - largeur 330 mm +/- 1
Spessore - thickness - épaisseur 40 gr/m² +/- 8%

CARATTERISTICHE MATERIA - MATERIAL CHARACTERISTICS - SPECIFICATION MATIER

Materiale - material - matiere Carta Forno Bisiliconata Monouso

CARATTERISTICHE PRODOTTO - PRODCUCT CHARACTERISTICS - CHARACTERISTIQUES PRODUIT

Peso - weight - Poids 750 g +/- 8%
Lunghezza - Lenght - Longueur 50 m +/- 8%

IMBALLO - PACKAGING - CONDITIONNEMENT**IMBALLO PRIMARIO - Primary packaging - conditionnement premiér**

TIPO IMBALLO - Type of packaging - conditionnement premiér	Cartone Ondulato
DIMENSIONI - Dimensions - Dimensions(LXPXH)	389x185x464 mm
PEZZI PER CARTONE - Pieces Box - Pièces Carton	10
PESO LORDO - Gross weight - poids brut	gr 7500

IMBALLO SECONDARIO - Secondary packaging - conditionnement secondaire

TIPO IMBALLO - type of packaging - type de conditionnement	Pallet
DIMENSIONI - dimensions - dimensions	80x120 cm
CARTONI PER STRATO - Box layer - Carton couche	12
STRATI PER PALLET - Layers pallet - Couches palette	4
CARTONI PER PALLET - Boxes pallet - Pièces palette	48
PEZZI PER PALLET - Pieces pallet - Pièces palette	480



Cogepack Sas di Costa Gabriele & C.

Sede Legale: Via Monte Rosa, 21 - 20149 Milano (Mi)

Sede Operativa: Via Monte Nevoso, 12 – 24044 Dalmine (Bg)

Email: info@cogepack.it <http://www.cogepack.it>

Tel.: 035.56.65.01 Fax.: 035.56.37.45 R.E.A. MI 1272158

Reg. Imp.\C.F.\P.IVA 09148270151

Capitale Sociale: 1.051.000 euro i.v.

DICHIARAZIONE DI CONFORMITA' DEI MATERIALI E DEGLI OGGETTI DESTINATI A VENIRE A CONTATTO CON I PRODOTTI ALIMENTARI

Con la presente si dichiara che : *l'articolo articoli* CARTA VEGETALE FORNO forniti **xxxxxx** adatto al confezionamento degli alimenti :**02, 03, 04, 05, 06,07,08**

(** per la denominazione dell'alimento si è scelto il prodotto o il gruppo di prodotti in riferimento alle classi indicate dal D.M. 26 Aprile 1993, n.220 e success. aggiorn.)*

è/sono conforme/i

a tutte le disposizioni legislative pertinenti, con particolare riferimento alla seguente legislazione comunitaria europea:

- *Regolamento (CE) 1935/04*
- *Regolamento (CE) 2011/10*

ed alla seguente legislazione italiana:

- *Decreto Ministeriale 21/3/73 e successivi aggiornamenti e modifiche*
- *DPR 777/82 e successivi aggiornamenti e modifiche*

Tipologia di carta:

- idonea al contatto con alimenti per i quali sono previste prove di migrazione (*fibra cellulosica vergine 100%*)
- idonea al contatto con alimenti per i quali non sono previste prove di migrazione (*contiene anche fibra cellulosica da macero*)

Il manufatto può essere utilizzato, unitamente all'alimento, nel forno tradizionale Sino a 200° per 60minuti

Si

No

Il manufatto può essere utilizzato, unitamente all'alimento, a basse temperature SINO A - 25° C

Si

No



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L'azienda dichiara l'idoneità tecnologica del manufatto allo scopo cui è destinato.

Codici Fatturazione: BCF50MT, CF3040, CF4060

Questa dichiarazione ha validità a partire dalla data riportata in calce e dovrà essere sostituita in presenza di cambiamenti sostanziali nella produzione del materiale in grado di mutare alcuni requisiti essenziali ai fini della conformità o quando i riferimenti legislativi citati sono modificati ed aggiornati in modo da richiedere una nuova verifica ai fini della conformità.

Data 13/10/2020

Firma **Cogepack sas di Gabriele Costa & C.**

*** riferimento nel Reg.(CE) N.1935/2004, art.2, comma 2, lettera d*

2 juli 2020

Compost certificate

We are in the process of getting both industrial and home compost certificates that has been ongoing for some time now. A contract was signed with TÜV in the beginning of this year but due to the outbreak of corona the process had to be delayed.

We have now been in discussions with TÜV again and have been given a list of approved laboratories that can preform the compost test. We have also chosen a laboratory and will send samples during July and they can start the process in August.

When the testing starts, the industrial compost test will take approximately 6 months and the home compost test will take up to 12 months, so the complete certificates will most likely be ready in Q3, 2021.

Yours faithfully,



Aleksander Andersen
Technical Support

FSC® CHAIN OF CUSTODY CERTIFICATE

Certificate No:
DNV-COC-000325, DNV-CW-000325
Issue Number:
4.0

Initial certification date:
11 November, 2010

Validity:
11 November, 2015 - 10
November, 2020

The validity of this certificate shall be verified on www.info.fsc.org

This is to certify that

Nordic Paper

Bäckhammars Bruk AB, 681 83 KRISTINEHAMN, Sweden

and the sites as mentioned in the Appendix accompanying this Certificate

has been found to conform to FSC standard(s):

**FSC-STD-40-004 ver 3.0, FSC-STD-40-005 ver 3.1,
FSC-STD-40-003 ver 2.1**

This certificate is valid for the following Scope:

Production and sales of Kraft paper, greaseproof and chemical wood pulp FSC Mix and FSC Controlled Wood, credit system.

A list of the certificated products can be obtained from the FSC database, www.info.fsc.org.

This certificate itself does not constitute evidence that a particular product supplied by the certificate holder is FSC-certified (or FSC Controlled Wood). Products offered, shipped or sold by the certificate holder can only be considered covered by the scope of this certificate when the required FSC claim is clearly stated on invoices and shipping documents.

Place and date:
Solna 08 September, 2017



The mark of
responsible forestry

For the issuing office:
**DNV GL – Business Assurance
Sweden AB**

A handwritten signature in blue ink, appearing to read 'Ann-Louise Pätt', is written over a horizontal line.

Ann-Louise Pätt
Management Representative

Certificate No: DNV-COC-000325, DNV-CW-000325
Place and date: Solna 08 September, 2017

Appendix to Certificate

Nordic Paper

Locations included in the certification are as follows:

Site Name

Nordic Paper Bäckhammar AB
Nordic Paper AS
Nordic Paper Seffle AB
Nordic Paper Åmotfors AB

Address

Bäckhammars Bruk AB, 681 83 KRISTINEHAMN, Sweden
Greåkerveien 129, 1718 GREÅKER, Norway
Forskningsvägen 2, 661 29 SÄFFLE, Sweden
Pappersbruket, 670 40 ÅMOTFORS, Sweden



PEFC CHAIN OF CUSTODY CERTIFICATE

Certificate No:
2016-SKM-PEFC-144

Initial certification date:
27 April, 2016

Validity end date:
27 April, 2021

The validity of this certificate shall be verified on www.pefc.org.

This is to certify that

Nordic Paper

Bäckhammars Bruk, 681 83 Kristinehamn, Sweden
and the sites as mentioned in the Appendix accompanying this Certificate

has been found to conform to PEFC standard:

PEFC ST 2002:2013: Chain of custody of forest based products

This certificate is valid for process certification of:

Production and sales of kraft paper, greaseproof paper and chemical wood pulp, percentage based method, 100 % PEFC Certified and PEFC Controlled Sources.

Place and date:

Solna, 18 November, 2016



Akred. nr 1053
ISO/IEC 17065

For the issuing office:

**DNV GL – Business Assurance
Sweden AB**

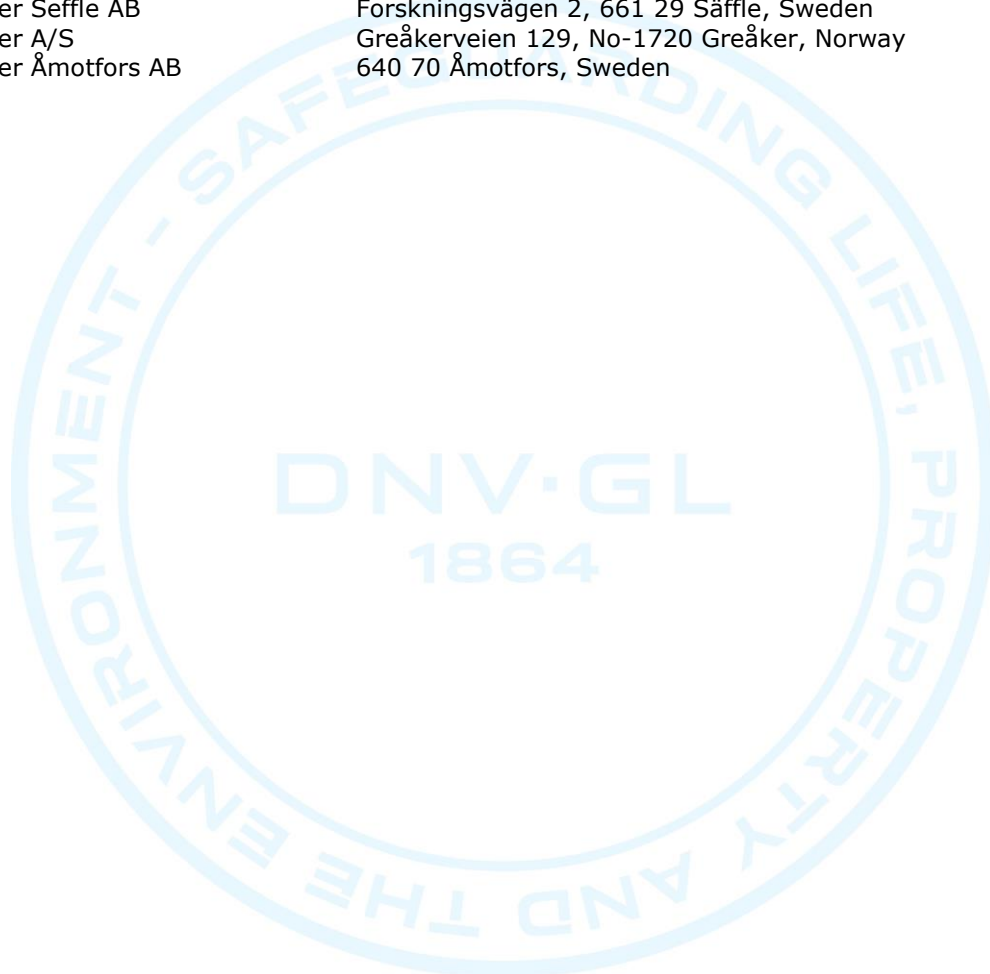
Ann-Louise Pätt
Management Representative

Certificate No: 2016-SKM-PEFC-144
Place and date: Solna, 18.11.2016

Appendix to Certificate

Locations included in the certification are as follows:

Nordic Paper Bäckhammar AB	681 83 Kristinehamn, Sweden
Nordic Paper Seffle AB	Forskningsvägen 2, 661 29 Säffle, Sweden
Nordic Paper A/S	Greåkerveien 129, No-1720 Greåker, Norway
Nordic Paper Åmotfors AB	640 70 Åmotfors, Sweden



Declaration of Compliance

Product	Siliconised unbleached baking paper.
Trade name and code	Silidor Golden BP188, Silidor Golden Parchment BP117, Silidor Golden Parchment Top BP299, Eco Bake Golden 213, Silidor 1 Golden BP110, Single Proof Golden FC211, Golden 1FC FC212.
Production site	Nordic Paper Seffle, Forskningsvägen 2 SE-66129 Säffle, Sweden
Website	www.Nordic-Paper.com
Product description	Unbleached one or two side silicone treated natural greaseproof paper with excellent heat stability
Typical end-use	Environmentally friendly reusable baking paper. Also suitable for cooking and frying.
Fibre source	Virgin fibres
Bleaching	Unbleached

Nordic Paper (NP) achieves grease barrier by mechanically processing the fibers using beaters, a process that allows fibers to bond closer together. This dense structure of cellulose fibers prevents grease from penetrating the paper and is what we refer to as "Natural Greaseproof".

Compliance with European food contact legislation

We hereby certify that, for the purpose of high chemical and microbiological purity, only virgin fibre and food contact approved chemical additives are used as raw material in our production of greaseproof paper grades. The pulp and paper manufacturing process conform to established technology involving the use of generally recognized chemicals.

We hereby declare that the product complies where applicable and under foreseeable conditions of use with:

- Regulation (EC) 1935/2004 on materials and articles to come into contact with food with regards to raw materials and additives.
- Regulation (EC) 2023/2006 on good manufacturing practise (GMP) for materials and articles intended to come into contact with food.

Compliance with US food contact legislation

FDA, CFR (Code of federal regulations) 21 Food and drugs, USA § 176.170 "components of paper and paperboard in contact with aqueous and fatty foods" and §176.180 "components of paper and paperboard in contact with dry food"

Condition of use, Table 2 Test procedures with time temperature conditions etc.: A, B, C, D*, E*, F*, G and H, all type of foods

Test conditions - Condition of use: A. High temperature heat-sterilized (e.g. over 212°F)

*exception, Table 1 Types of raw and processed foods, VI Beverages A and C containing alcohol

Compliance with Germany Recommendations for food contact

Recommendations for food contact BfR (Empfehlungen des Bundesinstitutes Für Risikobewertung), Germany

- XXXVI. Paper and board for food contact
- XXXVI/2. Paper and paperboard for baking Purposes

This paper grade also meets the analytical requirements included in BfR XXXVI/I. Thus, this paper grade may safely be used in packages or other products intended for direct contact with dry, moist and fatty foodstuffs, as well as for baking purposes in conventional ovens up to a temperature of 220°C and storage at, or below room temperature down to -20°C.

Overall Migration

BfR use the plastic directive (EC)10/2011. The overall migration limit to food simulant, according to regulation (EC)10/2011 shall not exceed 10 mg/dm². Based on information from suppliers, there are no specific migration limits (SML). To confirm the paper product is without SML, a 10 ppb screening is performed.

Determination of migration from paper using modified polyphenylene oxide (MPPO, food simulant E) was performed according to EN 14338. Quantification by GC/HRMS.

Simulant	Test conditions	Results (mg/kg)
MPPO	10 days, -20°C and 30 min, 220°C	1,16
MPPO	10 min, 250°C	0,31

Typical values according to analytical results from RISE INNVENTIA AB, reference report reference 2020-0084.

The overall migration test covers direct contact with dry, moist and fatty foodstuff as well as for baking purposes in conventional ovens up to a temperature of 220°C and storage at, or below room temperature down to -20°C.

Compliance with French food contact legislation

Decree n° 2007-766 with supplement of decree n° 2008-1469

China GB 4806.8-2016 National Food Safety Standard

Approved according to National Standard of the People's republic of China, GB 4806.8-2016 National food safety standard- Food contact paper and board material and their products.

According to information from our suppliers, all additives (exception; foam control) used in our manufacturing process are recognized at the positive list, GB 9685-2016 National Food Safety Standard: Standard for use of additives in food contact materials and articles.

Additional legislation and regulations, not food related

Directive 94/62/EC on packaging and packaging waste.

- The sum lead, cadmium, mercury and hexavalent chromium in the paper product is less than 100 ppm(EN13428).
- The level of hazardous substances to the environment in the paper product is less than 0,1% (EN13428).

The paper product is suitable by recovery by:

- Material recycling (EN13430).
- Energy recovery (EN13431).
- Biodegradable/compostable (EN 13432)
 - The external tests were confirmed to be degraded to 92% after 125 days. The requirements according to A.2.2.2 in EN 13432 states that at least 90% of the material shall be biodegraded within 6 months (180 days) Performed by Swedish Technical Research Institute of Sweden according to ISO 14855-1:2005.
 - According to our acknowledge of our raw materials added in our manufacturing process and knowing of analysis results of heavy metals of our products, which show our paper products also are compostable.

REACH (Registration, Evaluation, Authorisation and restriction of Chemicals)

All chemicals used within the EU are now subjected to regulations EC 1907/2006 (REACH) and EC 1272/2008 (CLP).

Regarding substances on ECHA's Candidate List (Substances of Very High Concern), none of these specified chemicals are used in our production of pulp and paper.

The list is monitored regularly, but it is highly unlikely that any of the chemicals we utilize in our production will be put on the Candidate list.

Regarding Chemsec SIN list, none of these specific substances are used as ingredients in the production of our products.

Therefore, according to our current knowledge, none of our products will have to be withdrawn from the market, and no reformulations are necessary to comply with REACH and Chemsec SIN list.

Kosher and comments about Halal

The product is certified by Star-K and is Pareve with Passover.

Based on our knowledge and information from our suppliers, we hereby confirm, that we do not use any ingredients of animal origin or alcohol in our manufacturing process of our products. This means it meets the criteria for Halal.

MOSH and MOAH

According to our knowledge and based on information from our suppliers, we do not add any MOSH (mineral oil saturated hydrocarbons) or MOAH (mineral oil aromatic hydrocarbons) during the manufacturing process to any of our products.

The total amount of mineral oil in our paper products has been verified and tested to confirm above, by RISE Innventia and CTP (France) with results, not detected.

Substances

NIAS (Non-Intentionally added substances). Based on information from our suppliers we do not add any such substances during the manufacturing process of our products.

- GMO (Genetically modified substances)
- Phtalates
- Optical Brighteners
- Bisphenol (including A and S)
- Flurochemicals
 - We hereby certify that no fluorochemicals of any kind are added to any of our paper grades or used during the manufacturing process of our products. However, traces of fluorochemicals can be detected in any paper grades included ours, caused by nature itself, has been polluted already. Organic fluorine can be detected for example in wood raw material (cellulose fibers) and water. The Danish authorities (Miljø- og Fødevarerministeriet) now prohibited PFAS in food contact materials effective from July 2020. Values below 20 µg/g paper shall be considered as background value and to ensure the paper product are not treated with organic fluorochemicals.
 - We also follow the commission regulation (EU) 2017/1000 – ‘AMENDING annex XVII to Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) as regards perfluorooctanoic acid (PFOA), its salts and PFOA – related substances

Food Allergens EU no. 1169/2011

Based on information from our suppliers, none of the allergens listed below are used in our manufacturing process.

Annex II SUBSTANCES OR PRODUCTS CAUSING ALLERGIES OR INTOLERANCES.

1. Cereals containing gluten,
2. Crustaceans
3. Eggs
4. Fish
5. Peanuts
6. Soybeans
7. Milk
8. Nuts
9. Celery
10. Mustard
11. Sesame
12. Sulphur dioxide and sulphites at concentrations of more than 10 mg/kg.*
13. Lupin
14. Molluscs

*Test done by RISE Inventionia.

Guideline for storage and handling

To have the optimized conditions for our paper, we recommend these guidelines for storage.

Warehouse:

- Stored in a dry location with the packaging.
- No exposure to sunlight
- Storage at room temperature to reduce conditioning time.
- Reels to be stored vertically
- Max. 3 years with packaging.

Before use:

- Storage time in production area prior to production depends on the difference between storage temperature and humidity in warehouse and production area. It is important the reels have the same temperature and humidity as the production area. Minimum 24 hours prior to production.
- With packaging until it will be used.
- Remove 2 layers of paper before use.
- Our experience is that a moister climate works better when converting, and that it should be controlled over the seasons.

Additional information.

Based on the analytical results from testing the paper grade mentioned above, and specifications, supplied by Nordic Paper, Säffle and Greåker this paper grade is judged to meet the requirements of the regulations referred to above for direct contact with dry, moist and fatty foodstuff. The specifications cover the raw materials, the production aids and the special paper refining agents used in the production process.

All products from Nordic Paper are without any added fluorochemicals.



Nordic Paper is certified according to management system:

- ISO 9001
- ISO 22000

All products are available as:

- FSC Mix
- PEFC 100% certified

Nordic Paper is certificated against FSC® and PEFC™, for sustainability and socially acceptable harvesting practice. Re-planting of the forest is also required and regulated by the Swedish Forestry Act (Swedish Authorities).

Sign	Date
 <p>Aleksander Andersen Technical Support</p> 	<p>Valid for 3 years 08.07.2020</p> 