

Liffey Meats Product Specification- Bovine Cube Roll

Version number: 6	Approved by: Francis Mallon
Date Issued: 26.11.2020 Page 1 of 5	Issued By: Technical Manager

Company Details	Liffey Meats, Ballyjamesduff, Co. Cavan, Ireland. Tel: 00353498545300 Fax: 00353498544378 E-Mail: Sales@liffeymeats.ie www.liffeymeats.com EC 325 IE
Contact Details / Out of hours	Managing Director Francis Mallon Tel: 00353498545300 Fax: 00353498544378 E-Mail: Francis.Mallon@liffeymeats.ie Technical Manager Halina Lottering Tel: 00353498545300 Fax: 00353498544378 E-Mail: Halina.Lottering@liffeymeats.ie
Product Details	
Source	All beef is born, reared & slaughtered in the Republic of Ireland. Origin Ireland Slaughtered in IE 325 EC, IE 401 EC, IE 2003 EC
Product name	Fresh Beef Cube Roll
Product description	The cube roll is removed from the loin of the hindquarter
Quality Aspects	The cut is to be boneless, free of cartilage, excessive gristle, bruising and blood clots, brain, spinal cord, spleen, thymus, thyroid, SRM, Hide hair, faecal contamination, discoloration, off odours, smells, metal, plastic, other foreign bodies

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Traceability	All boxes are clearly and legibly marked with: Product name Kill date (when required) Pack date Expiry Date Batch number Farm Quality declaration (when required) Net Weight Storage temperature Slaughter plant EC no De-boning Plant EC no Origin Producer address where required
Packaging	Packaging to be food grade. Product to be bagged into plastic bag, vacuum sealed, packed into plastic trays or Liffey Meats boxes, staple free, sealed with Liffey Meats strap.
Temperature requirements	The temperature of the processing room not to exceed >12 °C. The temperature of processed beef not to exceed > 7°C.
Storage	Temperature of the storage to be 0-2°C
Palletisation	Pallets are standard 1200 x 1000mm UK 4 way entry, in good condition. 40 Cartons per pallet. All pallets are securely cling wrapped to prevent spillage during transport
Shelf life	Up 60 days from production date
Allergen declaration	See table below


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INTOLERANCE DATA				
The product is:				
Suitable for ovo-lacto vegetarians	YES		NO	<input checked="" type="checkbox"/>
Suitable for vegans	YES		NO	<input checked="" type="checkbox"/>
Free from peanuts and peanut derivatives (including possible cross contamination)	YES	<input checked="" type="checkbox"/>	NO	
Free from other nut and nut derivatives (including possible cross contamination)	YES	<input checked="" type="checkbox"/>	NO	
Free from nut derived oil (including possible cross contamination)	YES	<input checked="" type="checkbox"/>	NO	
Free from sesame seeds / sesame seed derivatives	YES	<input checked="" type="checkbox"/>	NO	
Free from other seeds / seed derivatives	YES	<input checked="" type="checkbox"/>	NO	
Free from milk / milk derivatives	YES	<input checked="" type="checkbox"/>	NO	
Free from egg / egg derivatives / albumen	YES	<input checked="" type="checkbox"/>	NO	
Free from wheat / rye / oats / barley / and derivatives of	YES	<input checked="" type="checkbox"/>	NO	
Free from Soya / Soya derivatives	YES	<input checked="" type="checkbox"/>	NO	
Free from maize / maize derivatives	YES	<input checked="" type="checkbox"/>	NO	
Free from Lupin / Lupin derivatives	YES	<input checked="" type="checkbox"/>	NO	
Free from rice / rice derivatives	YES	<input checked="" type="checkbox"/>	NO	
Free from gluten	YES	<input checked="" type="checkbox"/>	NO	
Free from fruit / fruit derivatives	YES	<input checked="" type="checkbox"/>	NO	
Free from yeast / yeast derivatives	YES	<input checked="" type="checkbox"/>	NO	
Free from vegetable / vegetable derivatives	YES	<input checked="" type="checkbox"/>	NO	
Free from fish / crustaceans / molluscs and their derivatives	YES	<input checked="" type="checkbox"/>	NO	
Free from additives	YES	<input checked="" type="checkbox"/>	NO	
Free from Azo and coal tar dyes	YES	<input checked="" type="checkbox"/>	NO	
Free from glutamates	YES	<input checked="" type="checkbox"/>	NO	
Free from benzoates	YES	<input checked="" type="checkbox"/>	NO	
Free from sulphites	YES	<input checked="" type="checkbox"/>	NO	
Free from BHA / BHT	YES	<input checked="" type="checkbox"/>	NO	
Free from aspartame	YES	<input checked="" type="checkbox"/>	NO	
Free from M.R.M. (Mechanically Recovered Meat)	YES	<input checked="" type="checkbox"/>	NO	
Free from Natural Colours	YES	<input checked="" type="checkbox"/>	NO	
Free from Artificial Colours	YES	<input checked="" type="checkbox"/>	NO	
Free from Preservatives	YES	<input checked="" type="checkbox"/>	NO	
Free from Antioxidants	YES	<input checked="" type="checkbox"/>	NO	
Free from M.S.G. (added)	YES	<input checked="" type="checkbox"/>	NO	
Free from M.S.G. (naturally occurring)	YES	<input checked="" type="checkbox"/>	NO	
Free from Mustard / mustard derivatives	YES	<input checked="" type="checkbox"/>	NO	
Free from Celery / celery derivatives	YES	<input checked="" type="checkbox"/>	NO	

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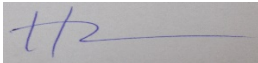
Micro Criteria	Test	Lower Threshold Per g (m)	Upper Threshold Per g (M)	Unacceptable
	TVC's	5×10^5	1×10^6	$>1 \times 10^6$
	Coliforms	1×10^3	5×10^3	$>5 \times 10^3$
	Staph. Aureus	1×10^2	5×10^3	$>5 \times 10^3$
	E. Coli	50	3×10^2	$>3 \times 10^2$
	Entros	5×10	5×10^3	$>5 \times 10^3$
Delivery's	Vehicles to be inspected for cleanliness, odours, pests etc. Trailers must be pre-chilled prior to loading. Temperature of set point must be 0°C unless specified different by customer.			
Chemical analysis	Chemical analysis are conducted as per National Self-Monitoring program. Analysis includes detection of antibiotics, residues and growth promoters.			
Picture Standards- acceptable cuts				

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History of amendments	Date	Authorised By	Change
	10.07.2014	Halina Lottering	New management
	11.09.2015	Halina Lottering	New specification
	24.11.16	Rachel Smith	New shelf life
	08.11.2018	HL	Origin Ireland
	23.09.2019	HL	Add Chemical Analysis
	26.11.2020	HL	Reviewed no changes

For and behalf of Liffey Meats

Signature: 

Print Name: Halina Lottering

Position: Technical Manager

Date: 07.04.2021

For Customer

Signature: _____

Print Name: _____

Position: _____

Date : _____

Please return signed copy to Halina.Lottering@liffeymeats.ie.
If we do not receive a signed copy within 14days then this specification becomes the version.